

ERICO CADWELD Welding Material, Rail F80, Standard – PB90



- Mixture consists mainly of copper oxide and aluminum
- Primarily used in making connections to load-bearing rail
- Welding material is in the top of the tube and starting material is compacted in the bottom of the tube
- Packaged by size in plastic tubes with yellow caps
- Tubes packaged in plastic boxes along with metal disks
- Each welded connection uses a single disk
- Non-explosive
- Not subject to spontaneous ignition
- Meets AREMA® Recommendations; Manual Part 8.1.34, "Recommended Design Criteria for Copper Based Exothermic Welding Material"
- See specific ERICO CADWELD connection details to determine welding material requirements

Part Number	PB90
Standard Packaging Quantity	25 pc
UPC	78285630417

All ERICO CADWELD connections on rail properties must be installed using either ERICO CADWELD Welding Material, Rail F80 or ERICO CADWELD PLUS Welding Material, F80.

AREMA is a registered trademark of American Railway Engineering and Maintenance-of-Way Association, Inc.

WARNING

Pentair products shall be installed and used only as indicated in Pentair's product instruction sheets and training materials. Instruction sheets are available at erico.pentair.com and from your Pentair customer service representative. Improper installation, misuse, misapplication or other failure to completely follow Pentair's instructions and warnings may cause product malfunction, property damage, serious bodily injury and death and/or void your warranty.

© 2016 Pentair. All rights reserved.

Pentair, CADDY, CADWELD, CRITEC, ERICO, ERIFLEX, ERITECH and LENTON are owned by Pentair or its global affiliates.

All other trademarks are the property of their respective owners. Pentair reserves the right to change specifications without prior notice.